

#### **MODERN TECHNOLOGIES AND LONG - TERM EXPERIENCE**

# **=** 32 - CVXU



#### **SUBMERSIBLE PUMP**

### SIGMA PUMPY HRANICE, s.r.o.

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#### **Applications**

The submersible pump set 32-CVXU is intended for pumping of clean water up to temperature 30° C and acidity pH =  $6 \div 8,5$  from narrow bore holes of minimum diameter 150mm (6"); up to total head 166m and maximum depth of submersion 120m. The pump can also pump dirty water with maximum content 50 g/m³ of nonabrasive fine solids of particle size up to 0,2mm. However, the content of the impurities and minerals as well as water hardness influence life time of the pump and it is necessary to count on faster worn-out and pump fouling. Working position is vertical with the pump up.

The pumps are frequently used in pumping stations as a water source to supply various residential buildings as well as buildings in industry with water; for sports fields irrigation and everywhere a higher quantity of water from deeper bore-holes is necessary to pump out.

#### **Materials**

The main parts of the pump are made from grey cast iron, Motor surface sheet and shaft are made of stainless steel. The motor is made acc. to NEMA standard.

#### **Description**

The submersible pump set 32-CVXU is produced from 4 stages to 14 stages size. The pump is of centrifugal, multistage design, with radial flow impellers. It is driven by submersible electric motor. The pump is of clockwise rotation viewing from pump branch

The electric motor is mounted under the pump. Its special design makes safety operation under water level possible.

The inlet of pumped water is in lower part of the pump. The delivery outlet of the pump G2" is provided with reducing nipple 2" x 5/4" and backflow preventer with female thread 5/4".

#### **Accessories**

The pump set is supplied including cable 07xH2-F of length according to customer request. We are also able to supply motor circuit breaker set and/or submersible electrodes as sensors for protection against dry operation.

#### **Technical Data**

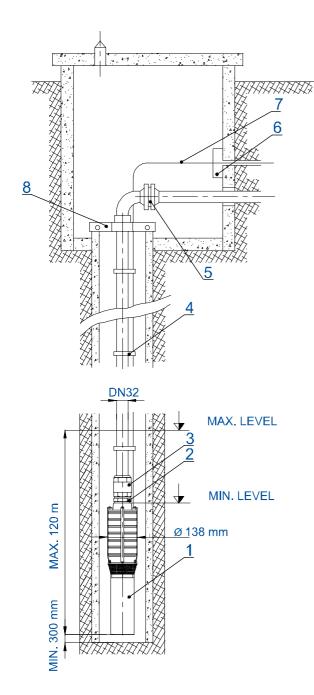
4							Elec	tric motor			
No. of stages	Delivery head range H[m]	Flow rate range Q[l.s <sup>-1</sup> ]	Maximum delivery head H <sub>max</sub> [m]	Minimum delivery head H <sub>min</sub> [m]	Weight m [kg]	Туре	Output [kW]	Rated Current I [A]	Voltage U [V]		
4	46 - 25		52	25	27	MX4 200 T4	1,5	4,1			
5	59 - 33		63	33	31	MX4 300 T4	2,2	5,8			
6	72 - 40		77	40	33	101/4 300 14	2,2	ე,ი			
7	84 - 47		92	47	41	MV4 400 T4	2	7.4			
8	96 - 55	1,1	103	55	43	MX4 400 T4	3	7,4			
9	107 - 63	to	115	63	49	MX4 550 T4	550 T4 4				400
10	119 - 71	2,5	129	71	51			10,2			
11	130 - 79		141	79	54						
12	142 - 86		153	86	59						
13	154 - 93		165	93	61	MX4 750 T4	5,5	5,5 14,5			
14	166 - 101		178	101	63						

The parameters are valid for water, temperature t = 20 °C, density  $\rho$  = 1000 kg/m3, speed n = 2900 R.P.M.

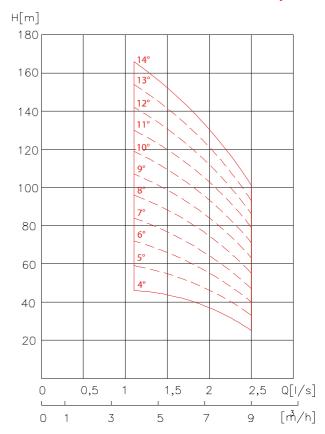
The pump cannot be operated at delivery head on the outlet from the pump lower than the allowed minimum one! Operating the pump under the lower limit the motor will be overloaded and can be damaged.

The pump has to be started into closed discharge.

## **Submersible Pump Installation Sketch**



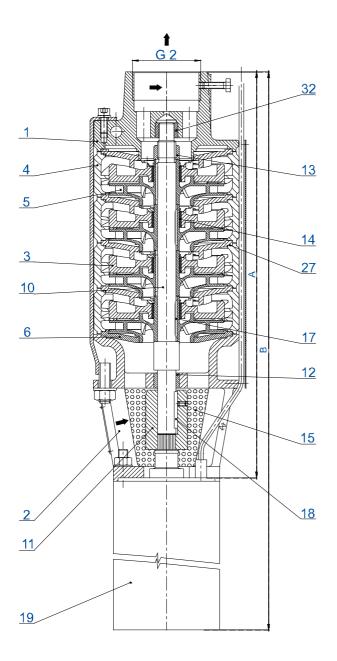
# **Informative Performance Chart of Pump**



- 1 Submersible pump set
  - 2 Reducing nipple 2"x11/4"
- 3 Backflow preventer 5/4"
- 4 Cable clamp
- 5 Flange
- 6 Terminal box
- 7 El.cable (length to request)
- 8 Carrying pipe clamp

Pos. 2 and 3 are supplied with pump as standard accessories.

## **Informative Sectional Drawing of Pump**



1	Pump discharge cover
2	Bellhousing
3	Difusser
4	Difusser cover
5	Impeller
6	Suction insert
10	Shaft
11	Coupling
12	Sleeve
13	Nut M16x1,5
14	Sleeve 26x22x13,2
15	Coupling guard
17	Key 5h9x3x32
18	Key 5h9x5x32
19	Submersible motor
27	Stage gasket 114x106x0,15
32	Discharge bushing

PUMP	Α	В
32-CVXU-4°	356	745
32-CVXU-5°	396	825
32-CVXU-6°	436	865
32-CVXU-7°	476	1035
32-CVXU-8°	516	1075
32-CVXU-9°	556	1205
32-CVXU-10°	596	1245
32-CVXU-11°	636	1285
32-CVXU-12°	676	1425
32-CVXU-13°	716	1465
32-CVXU-14°	756	1505

The delivery outlet of the pump G2" is provided with reducing nipple 2"  $\times$  5/4" and backflow preventer with female thread 5/4".